



# Material Lifting Conveyor Drum Pulleys

Technical Specifications

Conforming IS 8531



**Operate Conveyors Non-Stop !**

Poleas tambor de acero equilibrados estáticamente

ال بكرات طبل ال صلب ثابت ب شكل الم توازنة

Équilibrage statique Tambour métallique Poulies

HIC  
**UNIVERSAL**  
True Performance Rubbers





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## Specification of Steel Drum Pulleys

Classified under HS Code 8425



### About HIC

HIC International Co Inc, formed in 1988 manufacturing industrial **steel and rubber** products **ISO 9001** certified producer of **Conveyor belt pulley lagging drum, Power Transmission** belts coupling pulley, **Hydraulic** hose valve, **Safety** rubber sheet mat quality exporters of HIC **Universal brand** to industrial traders distributors of USA, Australia, UAE, Singapore, China, South Africa, UK, Germany, Taiwan having manufacturing factories in Delhi and Ghaziabad UP of India.

**Total Quality Management principles are followed and True Performance is thus assured.**

## Why HIC Universal Conveyor Drum Pulleys?



### Statically Balanced

Ensures True Roll

### Anti-Slip

Rubber Lagging on Fabricated Welded Steel

### Self Aligning

Spherical Rolling Bearing

### Crown Face Machined

Increases Conveyor Belt Life

### High Lateral Holding

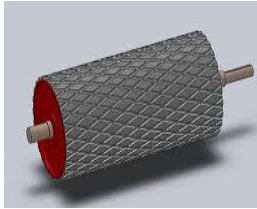
Power Takes Care of Excessive Belt Tension

**Lifting of materials vertically in the conveyor belt gets accomplished using conveyor drum pulleys made in India by HIC Universal.**

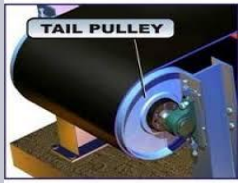
HIC Universal conveyor drum pulleys are Original Choice by power plant consultants and underground mining equipment manufacturers in India, Europe, Australia, Middle East, North America, South America, East Africa, South Africa, New Zealand, Ethiopia, Grenada, Hong Kong, Far East, and different Asian countries.

## RANGE of Pulleys

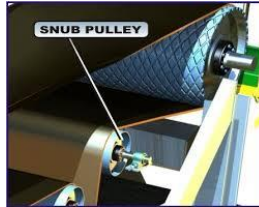
### Material Lifting HIC Conveyor Drum



Conveyor Head Pulley



Tail Pulley



Conveyor Snub Pulley



Conveyor Bend Pulley



Take-Up Pulley

- ❖ Conveyor Belt Drive Pulley up to 2400 mm BW
- ❖ Head Drum Pulley with Rubber Lagging Diamond Groove Pattern
- ❖ Tail End Pulley
- ❖ Belt Conveyor System Snub Pulleys
- ❖ Conveyor Machine Take up Pulley
- ❖ Industrial Pulleys, Others, as per specific requirements.

## Sizes of Drum Pulley Manufactured

### *HIC Material Lifting Conveyor Roller*

Conveyor drum roller face width MM of 600, 700, 750, 950, 1150, 1400, 1600, 1800, 2000, 2200 mm Head end drum rubber lagged and Tail end conveyor roller manufactured for respective belt width MM 500, 600, 650, 800, 1000, 1200, 1400, 1600, 1800, 2000 mm BW.



## Bearing Plummer Block in Pulley

### *Sizes Assembled in Conveyor Drum Made By HIC*

Bearing taper roller aperture of drum pulley 1211 EK – Plummer block SNL 511 for 50mm shaft diameter of reputed company like SMR or Masta used in manufacture of conveyor pulley used in manufacture.

Bearing size 1215 EK- SNL 515 for shaft diam 65mm, bearing size 1219 EK- SNL 519 for shaft diam 85mm, bearing size 1222 EK- SNL 522 for shaft diam 100mm, bearing size 22226 EK- SNL 526 for shaft diam 115mm, bearing size 22228 EK- SNL 528 for shaft diam 125mm of conveyor drum rollers.

Shaft diameter of belt conveyor drum rollers in accordance with corrected resultant load and belt tension selection being made.



# Tube Diameter, Shell and Shaft

## *Head Drum, Tail Pulley Produced By HIC*

Diameter of conveyor drum pulley in accordance with maximum allowable working tension as per HIC conveyor belts fabric ply thickness specifications of minimum pulley diameter recommendations of steel tube diameter produced sizes MM 219, 273, 323, 355, 408, 455, 510, 630, 800, 1000 mm.

Keyless locking elements used in manufacture for conveyor pulley shaft-to-hub attachments.

Shell Thickness of carbon-steel pulley drum MM 8, 10, 12, 14, 18, 22 used in manufacture as per load lifting requirements, machined to be concentric with shaft within the permissible run-out.

Head end conveyor drum for 3 ply ep or nylon conveyor belt used MM size 273, 323, 355, 408, 455 mm.

Head pulley conveyor for 4 ply ep or nylon conveyor belt used MM size 355, 408, 455, 510, 630 mm.

Tail end drum for 3 ply ep or nylon conveyor belt used MM size 273, 323, 355, 408, mm.

Tail pulley conveyor for 4 ply ep or nylon conveyor belt used MM size 408, 455, 510, 630 mm.

Shaft material of EN3A steel grade or EN9 used in manufacture and quality grease type GPG-2LX EP used for bearing lubrication of conveyor drum pulley.

HIC drum conveyor pulleys are statically balanced.

**Dynamic Balancing** of drum conveyor roller also undertaken for drum pulley needed to drive at very high speed rotation.



## Order Quantity Minimums

### *Numbers of Head Drum and Tail Drum of HIC Conveyor Pulleys Supplied*

Conveyor Head drum Minimum order quantity of 01 number.

Tail drum conveyor Minimum order quantity of 01 number.

Packed in sea-worthy jute or HDPE bags. Also, packed in wooden cases on specific orders.



## Head End Drum

### *Mining Conveyor Equipment Pulley*

Head end pulleys are used by mining conveyor equipment manufacturers that helps give motion to the conveyor belt.



## Herringbone Rubber Diamond Groove Lagging Pulley

### *Bulk Material Handling Conveyor Drum*

Diamond grooved rubber lagging conveyor drum pulley are used by bulk material handling project consulting manufacturers for installations where conveying material deposits cannot be fully avoided





## Tail End Drum

### *Quarry Vibrating Screen Conveyor Pulley*

Tail end drum conveyor are used by quarry vibrating screen manufacturers for mounting at the end of a conveyor near loading point meant for cleaning spillage that turns freely allowing conveyed material to fall to the sides.



## Snub Pulley

### *Crushing Feeders Conveyor Drum*

Snub conveyor pulleys are used by crushing feeders equipment manufacturers that helps to change the direction of rubber belt movement and for tightening the lower flight to the top one being mounted at the conveyor bends for achieving a higher angle of wrap on the drive pulley.



## Direction Reversing Pulley

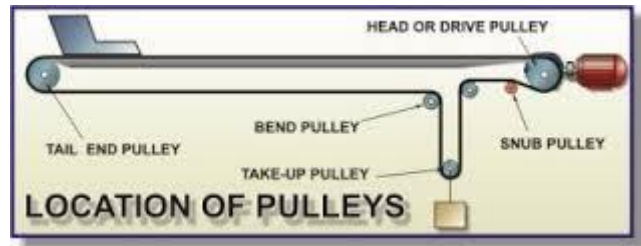
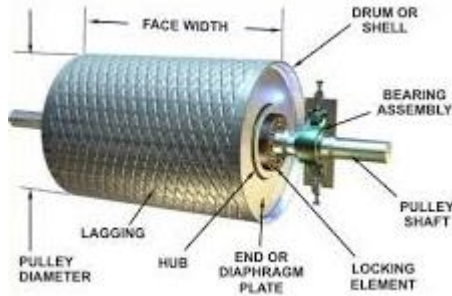
### *Mineral Processing Conveyors Drum Pulleys*

Direction reversing pulleys are used by mineral processing conveyors manufacturer's advantage being that helps to reverse the rotation of the driven pulley wheel in relation to the driver pulley.



# Nomenclature of Drum Pulley

## Drum Diameter, Face Width: Technical Data



BELT WIDTH		400	450	500	600	650	750	800	900	1000	1200	1400	1600	1800	2000	
F		500	550	600	700	750	850	950	1050	1150	1400	1600	1800	2000	2200	
B	40φ	50φ	700	750	800	900	950	1050	1150	1250	1350	-	-	-	-	
	65φ		750	800	850	950	1000	1100	1200	1300	1400	1650	1850	-	-	
	80φ	100φ	800	850	900	1000	1050	1150	1250	1350	1450	1700	1900	2100	2300	2500
	125φ	140φ	850	900	950	1050	1100	1200	1300	1400	1500	1750	1950	2150	2350	2550

d <sub>o</sub> φ	d <sub>2o</sub> φ	L1	L2	L3	J	H	G	E
40φ	38φ	125	58	50	170	60	M12	102
50φ	48φ	150	82	55	210	70	M16	102
65φ	60φ	175	105	65	230	80	M16	151
80φ	75φ	200	105	80	290	100	M20	165
100φ	95φ	235	130	95	350	125	M24	260
125φ	120φ	275	150	110	420	150	M30	-
140φ	130φ	300	175	125	470	170	M30	-

**Disclaimer:** Information's, written and verbal are provided by HIC, relative to its products which it determines to be reliable & no liabilities of whatsoever nature in regards to its uses. The purchaser of UNIVERSAL brand industrial products should determine for itself the suitability of such products.

## Purchase Enquiry Info

### Head or Tail Drum Conveyor Pulley Min. *Information to Be Sent*

(Email at: [belts@universaldelhi.org](mailto:belts@universaldelhi.org) ; [universal@hic-india.com](mailto:universal@hic-india.com) or Call +91 11 2874 5120)

HIC ships drum conveyor pulley conforming IS 8531 tailor-made to buyer's order specifications to different countries including India. Please send following information in English to quote prices:

1. Drum roller face **Width** size mm
2. Drum tube **Diameter**
3. **Bearing** and Plummer block size
4. **Shaft** length and extension mm
5. **Keyway** size
6. Conveyor **Pulley Type**, head or tail or snub
7. **Rubber** lagging thickness mm, if needed
8. **Quantity**- numbers



## Shipment Handling and Delivery Time

Bulk quantity orders are packed in sea-worthy jute or HDPE in Rolls or Bags shipped via sea in less than container loads (LCL) /FCL or by air. Sea freight (BL) or Air freight (AWB) charges payable at destination.

Small orders are shipped overseas via **DHL** or **FedEx** or **Aramex courier**, for which your Authorization Account number be sent to be booked on "Freight To Collect" basis, together with complete acceptable physical address and phone or mobile number.

**Domestic orders** are dispatched to any destination in **India** by Road Transport, Gati or TCI or ARC or Jaipur Golden on COD basis.

Shipping Time, generally within 8-10 weeks or as stipulated in quote and accepted order.

## Installation Method of Drum Pulleys

*Non Stop Conveyors Operation, HIC Safe Conveying Tips*

- Stands Be Fitted Properly
- Conveyor Be Assembled Properly, if necessary
- Mounting Brackets Be Attached To Conveyor
- Attach Conveyor to Stands
- Return Rollers Be installed on Conveyor Gear Motor Be Mounted as per manufacturers manual
- Guides or other accessories may be attached at the end

## Organization Structure

Industrial supply manufacturing company having dedicated team of 63 skilled work forces includes Rubber Technologist, Chemists, Engineers and Skilled Labor's, Management Experts viz., Plant Manager, Quality Control Inspector, Lab In charge and I.T specialists. Majority of operations are automatic.

## Production Capacity of Conveyor Transport Products

	Approximate Qty. per annum
1. Head Drum Pulley, Tail Conveyor Pulley, Snub Pulley	1,200 nos.
2. Carrying Idlers, Impact Rollers with Rubber Rings, Self Aligning Idlers, Conveyor Return Idlers  <a href="http://www.rubber-steel-industrial-products.com/conveyor-rollers-manufacturer/index.htm">http://www.rubber-steel-industrial-products.com/conveyor-rollers-manufacturer/index.htm</a>	60,000 nos.
3. Conveyor Belts General Purpose , Heat Resistant Rubber Belt, Food Belt  <a href="http://www.rubber-steel-industrial-products.com/conveyor-belts-manufacturer/index.htm">http://www.rubber-steel-industrial-products.com/conveyor-belts-manufacturer/index.htm</a>	72,000 meters
4. Conveyor Belt Fastener, Bucket Elevator Bolt, Staple Type Lacing Fastener	1,00,000 numbers

Visakhapatnam Steel Plant (721354), NALCO (3072), Subhash Projects (EM-10,18), Heavy Engg. Corp.(6003), Bokaro Steel (72621), Salem Steel(000155), Gujarat State Road(000118), ACC (944), Army Base(512/ABW-LP/76), NTPC(H8267), etc.

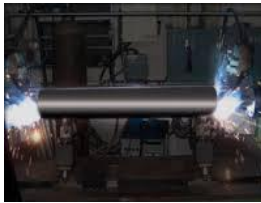
\* Price List & terms on specific enquiry please.

## Quality Assurance Plan

### *HIC Drum Pulleys Testing Parameters*

Quality drum conveyor pulleys manufactured in ISO 9001 certified HIC factories in India with Production Supervisors conducting routine pre-manufacture checks and post-manufacture tests as to:

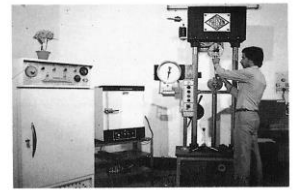
- 100% Physical checks with respect to dimensions,
- 100% Chemical checks w.r.t. MOC,
- 20% Random physical tests



Drum Balancing Machine



Dynamic Balancing Machine



Tensile Strength & Elongation  
Testing Machine

## Test Certificate & Warranty

### *HIC Manufacturer's Lab TC of Conveyor Drum Pulley Supplied*

Quality conveyor pulleys conforming IS 8531, ISO 3684- HIC manufacturers modern in-house Lab Test Certificate issued with respect to Overall dimensions, Face Width or Length, Bearings type, Shaft of EN8 bright steel bar, sealing system, besides other tests.

Warranty of one year against any manufacturing defects in HIC manufactured drum conveyor product.

**Third Party Inspections** by DNV, RITES, EIL, QSS, SGS, also arranged in HIC's conveyors factory or by Government Approved Laboratory, Test Certificate issue fee charges directly reimbursed by buyers.

**Legalization** by Embassy or Chambers of Commerce **Attestation** of export shipping Invoice and other documents also provided towards export of Indian Origin steel conveyor products if demanded on actual fee remitted by importers directly to HIC and or cost added up in Invoice.

## Manufacturing & Testing Equipments



**Belt Press**

Exporters-Importers of industrial products having latest manufacturing machinery and advanced testing equipments.

## Conveyor Products Production Machinery



**Belting Calander**

Banbury Rubber Mixer, Dispersion Kneader(s), Mixing Mill(s) 2 Roll, Calander Machine (3Roll), Jointing Machine, Rubber Bale Cutter, Hydraulic Presses (2 daylight), Hydraulic Press (single daylight), Hydraulic Finishing Press, Belt Endlessing M.C.(Vulcaniser), Sundry Machines viz. Lathes, Shaper, Generator sets, Hydraulic Jacks, etc.

## Rubber Products Quality Testing Apparatus as per ISO :



**Manufacturing Hydraulic Press**

B.O.D. Incubator (seasoning chamber), Hot Air Ageing Oven, Physical Balance, Tensile Testing Machines, Abrasion Tester(as per DIN), Drum Friction Tester (as per Canadian stds), Scott Flex Tester (as per railways), Dumbbell Dies, Yarn Testing Machine, etc. **Calibrated** periodically. Indigenous technology with latest technical Indian knows how, however, no collaboration made so far.

## Quality Control

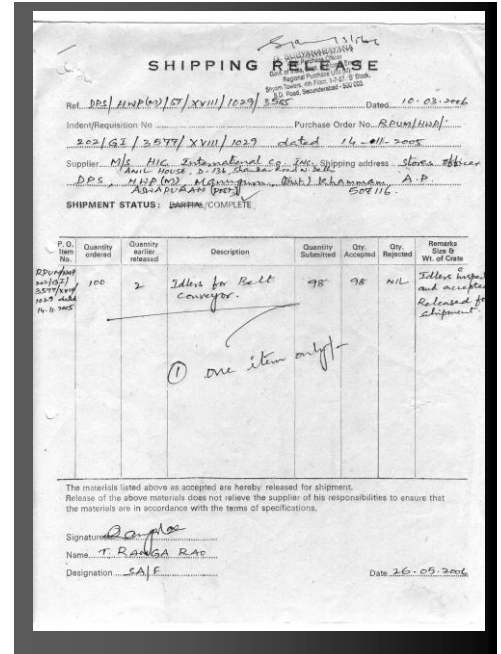
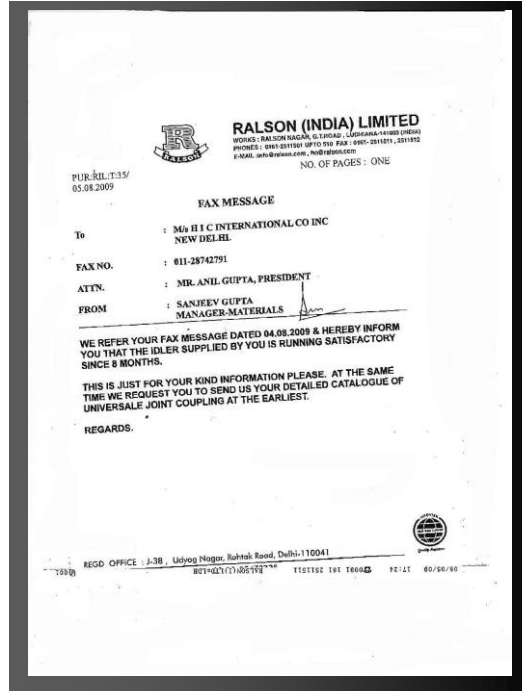
It is in between process checks that are strongly checked & lodged in register to ensure finished rubber product meeting quality standards.

Test Certificate (TC) of our Lab, wherever, applicable, is **forwarded** along with the supply.

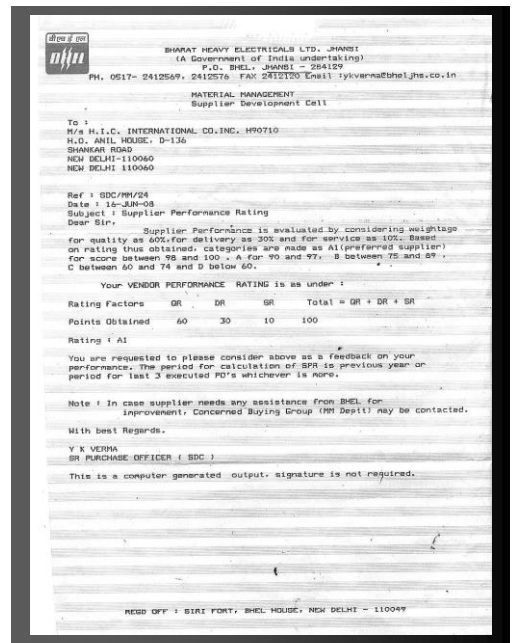
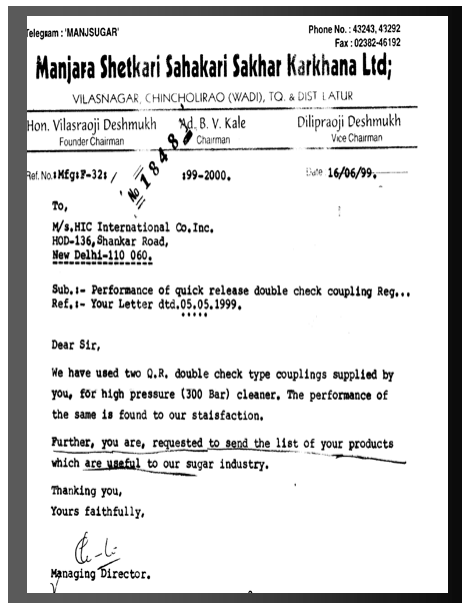
# Performance Certificates



Export Excellence Award  
during Feb 1997



ISO Certificate



# Many more certificates available as feedbacks are constantly monitored for providing highest customer's satisfaction.

## Total Quality Management Principles Followed





# Statically Balanced.

# Key Less.

# Cocentric.

## Steel Drum Pulleys

TRUSTED BY MACHINERY OEMs OF UNDERGROUND MINING, POWER PLANT, CEMENT, SUGAR SINCE 1988

[www.hicconveyors.com](http://www.hicconveyors.com) | [www.crusherbeltroller.com](http://www.crusherbeltroller.com)

**HIC International Co Inc**

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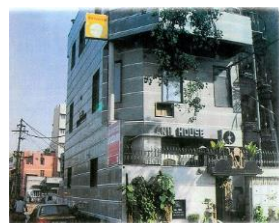
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*HIC India Headquarters*

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